IN THE APPLICATION

OF

Robert L. Minor.

FOR

Telescopic Door and Panel Forming Apparatus

FILED WITH

THE UNITED STATES PATENT AND TRADEMARK OFFICE

EXPRESS MAIL MAILING CERTIFICATE
Express Mail* mailing label, number: EE 353 871 377/US
Date of Deposit 02 July 203
I hereby dertify that this paper or tacks being deposited with
the United States Postal Service "Express Mail Post Office to
Addressee" under 37 CFR 1.70 on the days indicated above and is
addressed to "Mail Stop Parkant Applications, Capmissioner
for Patents, Alexandria. Miraids 272/1.1450."

BACKGROUND OF THE INVENTION

Field of the Invention

[0001] The present disclosure relates to garage doors. More particularly, the present disclosure relates to garage doors assemblies configured for telescopic storage.

Description of the Prior Art

[0002] Garage doors having a plurality of separate panels configured for storing separately appeared not long after the first automobiles. Doors having generally vertically extended panels for closure and vertically stowed panels have typically employed a single track connecting the plurality of panels that are moved sequentially from a lowermost panel by a cable and pulley system. The lowermost panel is configured to connect with the next upper panel which as it is elevated connects with the next upper panel until the movement of the lowermost panel is moving all of the panels vertically into a stored position. These systems, however, are vulnerable to jamming because of the interrelation of the panels and the travel of the panels on a single axis.

[0003] What is needed is a compact telescoping garage door opening system that can store the garage door panels vertically in a small space.

<u>U.S. Patent Number 1,126,864</u>

Inventor: Archibald P. Rankin

Issued: February 2, 1915

[0004] The invention is a horizontal hatch cover for a ship including a plurality of cover sections stacked in the open position preferably on two angled bars supported by and movable within slotted guides. The bars are movable between a closed cover position substantially under the hatch covers and an open hatch position wherein the angled bars are in an extended position extending from the slotted guides clear of the hatch and positioned for receiving the telescoping hatch covers.

U.S. Patent Number 1,143,846

Inventor: Samuel Manuel

Issued: June 22, 1915

[0005] The present invention includes a pair of grooved slideways mounted

on opposite sides of the garage door has upper ends curving upwardly and inwardly

and a plurality of metal plates disposed between the slideways. Each plate having

reduced end portions disposed in grooves of the slideways. The reduced portions

being deflected such that they lie in a common plane while the bodies of the plates

lie in parallel inclined planes. The lower edge portion of each of the plates is bent

inwardly at right angle and the upper edge portion is bent outwardly at right angles

whereby convenient finger holes are provided to facilitate the hand manipulation of

the plate. The plates are adapted for moving along the slideways to the horizontal

tops storage area of the slideways and into a nested vertical stack of horizontally

positioned plates.

Minor, Atty. Doc. No. RM-1-hf, 13 Nov. 2002

-5-

U.S. Patent Number 1,788,651

Inventor: William Alderson

Issued: January 13, 1931

[0006] A door structure including a frame outlining the door opening and a plurality of vertically movable panels mounted in connection with the frame. The panels have upper and lower inwardly projecting flanges. The panels are extensible downwardly relative to each other between a nested stored position and an extended open position forming a closure for the opening. The door structure also includes means for raising the panels to an opening-clearing position such as a wire positioned through holes defined in the flanges of the panels. Each panel at its lower end when extended overlaps the upper end of the adjacent panel below and a cooperating slide means between the panels holds the panels against horizontal movement relative each other. The door structure includes counterweights assisting in the retaining of the panels in the open position.

U.S. Patent Number 188,136

Inventor: Charles Hoffmann

Issued: March 6, 1877

[0007] Disclosed is a curtain for theaters having the frames filled with fire-proof material, and each frame constructed with vertical rods upon which the adjoining frames move and are guided, and each frame being arranged at its side edges in guide grooves, in combination with one or more hoisting-ropes, extending from a windlass to the bottom frame of the curtain, substantially as described.

U.S. Patent Number 1,927,982

Inventor: Warren A. Howard

Issued: September 26, 1933

[0008] A grain door is described having a plurality of nestable door members connected by a plurality of flexible cables. The lowermost of the door members is a certain length and the others progressively longer. Guides tapering from the top to the bottom are positioned to engage the ends of the door members when the door members are in a closed position. The guides act as supports for the door members. The door members and the guides are so relatively sized that when the door members are closed they will overlap while being supported by the guides. The plurality of flexible cables extends through the door members and a drum means is configured for winding the cables. A rotatable member for actuating said drum means for raising said door members. All of the door members are slidable on the cables except the lowermost door member. When the cables are wound on the drum means, the lowermost door member will be raised and in turn will raise the remaining door members as the cables are wound by the power operated means for actuating the rotatable member.

<u>U.S. Patent Number 2,523,844</u>

Inventor: Henry E. Rohrman

upper portion of the upwardly adjoining panel.

Issued: September 26, 1950

[0009] A vertically moving door is described including a plurality of parallel channel-like guides at opposite sides each extending from the top to a different distance downward and thereby each guide determining a downward limit of movement of one of a plurality of door panels positioned therein. Each one of the plurality of vertically moveable horizontally extending sheet metal door panels is positioned in one of the guides. A tube is secured to the bottom of each door panel and extending into the guide at each side. The top of each door panel is curved into the path of the tube on the adjoining door panel above the position of the tube such that each lower panel tube is configured to be received by and lifted by the curved

U.S. Patent Number 3,304,994

Inventor: Andrew F. Kozak

Issued: February 21, 1967

[0010] The invention includes a plurality of wedge shaped unitary panel supporting members configured for positioning on the door post and receiving the panels of the door. The support members are applied in pairs or more to retain the panels of a vertically sliding door in vertical succession to close a doorway. The panel supporting member include a substantially linearly aligned series a plurality of projections including a back portion common to all other projections and two substantially parallel spaced apart sidewalls connected with and perpendicular to the back portion. A lip is formed along the outer edge of each of the sidewalls connected and is perpendicular to the sidewalls. The lips terminate in an edge substantially parallel to the plane of said sidewalls so as to form a slot. The slot is positioned at an oblique angle to the longitudinal plane of the back portion such that the door panels have projecting sliders supported by means of the sliders fitting into the slots, the lower edge of each panel resting upon the top edge of the next lower projection. The door panels are raised and lowered by a motor driving a cable system connected to the lowermost panel that sequentially engages or releases the adjacent panel as they ascend or descend.

<u>U.S. Patent Number 4,785,590</u>

Inventor: Paul R. Jones

Issued: November 22, 1988

[0011] An enclosure for use as a garage, storage shed and the like comprises a roof supported at its four corners by vertical posts, and front, back and opposed side walls each including a plurality of telescoping wall panels movable between a raised position in which the wall panels are nested together near the roof and a lowered position wherein the wall panels extend between the roof and ground. A cable and pulley system is operable to raise and lower all four walls simultaneously to provide access to the interior of the enclosure from any point along the perimeter of the enclosure.

U.S. Patent Number 5,611,382

Inventor: Carl Sferra

Issued: March 18, 1997

[0012] A retractable screen assembly is disclosed for a standard garage door

of the type that is selectively raised and lowered to open and close the garage. The

assembly includes one or more screen panels stacked against and extending across

an inside surface of the garage door. The panels are telescopically mounted to the

garage door such that they are selectively positioned in a retracted condition

wherein the panels are held in substantially parallel juxtaposition against the garage

door, and an extended condition wherein the panels depend from the garage door

and extend generally between the lower edge of the garage door and a floor of the

garage when the garage door is raised. The panels are releasably locked in the

retracted condition to permit the garage door to be raised with the panels in the

retracted condition. The panels are released so that they slide into the extended

condition when the garage door is raised.

Minor, Atty. Doc. No. RM-1-hf, 13 Nov. 2002

-12-

U.S. Patent Number 6,339,905

Inventor: Clark Craig

purposes of the present invention, as hereinafter described.

Issued: January 22, 2002

[0013] An aperture covering including counterbalanced individual interlocking panels that are disengaged when stored. The aperture covering includes at least two interconnectable panels, each panel having a surface defining at least two notches and at least one track positioned having a toothed belt configured for supporting the moving of the panels and mating with the notches of the panels. The panels unlocked for storage and become interlocked as they are deployed from storage. While these segmented panel doors may be suitable for the purposes for which they were designed, they would not be as suitable for the

SUMMARY OF THE PRESENT INVENTION

[0014] A telescoping garage door assembly including a plurality of interacting panels defining a garage door. Each panel of the plurality of panels has a face, a back, and two opposing sides. The front of each panel defines a first plane and the first planes of the plurality of panels are parallel. The plurality of panels is arranged in sequence such that a first panel defines the top of the door and a last panel defines the bottom of the door.

[0015] A pair of brackets having flanges is connected to the back of each panel. Each panel of the plurality of panels is positioned in spaced relation such that the upper flange of the panel interacts with the upper flange of the adjacent panel.

[0016] The means for moving the plurality of interacting panels includes a framework supporting a plurality of guide rods and a driving mechanism. Each panel of the plurality of panels is connected to at least two guide rods by the flanges. The drive mechanism includes two lifting brackets with each lifting bracket being positioned on a movable flexible member configured for receiving the flanges of the last panel. The lifting brackets are configured for moving the plurality of interacting panels along the guide rods between an open position and a

closed position.

[0017] One of the primary objects of the present invention is to provide a door comprised of a plurality of panels that are vertically stored adjacent to the door header when in the open position.

[0018] The present invention overcomes the shortcomings of the prior art by providing a garage door having vertically retractable panels that are moved on separate guide rods and stored in the door header. The retractable door panels eliminate the need for overhead horizontal tracks providing additional overhead storage space within the garage. In addition, the garage door provides additional safety from people or objects in the door closure path due to the weight being distributed between the segmented panels instead of the weight of the entire overhead door coming down in a single closure path. Furthermore, the present invention provides for an additional element in the form of a machine for forming the door panels.

[0019] The foregoing and other objects and advantages will appear from the description to follow. In the description reference is made to the accompanying drawing, which forms a part hereof, and in which is shown by way of illustration specific embodiments in which the invention may be practiced. These embodiments will be described in sufficient detail to enable those skilled in the art

to practice the invention, and it is to be understood that other embodiments may be utilized and that structural changes may be made without departing from the scope of the invention. In the accompanying drawing, like reference characters designate the same or similar parts throughout the several views.

[0020] The following detailed description is, therefore, not to be taken in a limiting sense, and the scope of the present invention is best defined by the appended claims.

DESCRIPTION OF THE REFERENCED NUMERALS

[0021] Turning now to the reference numerals used, the following numbering is used throughout the various drawing figures:

- telescopic garage door apparatus and door panel forming machine
- 20 telescopic garage door apparatus
- 30 plurality of panels
- 31 one panel
- 32 face of a panel
- 33 back of a panel
- 34 top of a panel
- 35 bottom of a panel
- 36 first side of a panel
- 37 second side of a panel
- 38 corrugations positioned on the face of the panel
- 40 pair of brackets
- 41 bracket
- 42 upper flange
- 44 first hole defined in upper flange
- 45 second hole defined in upper flange

- 46 end of flange
- 47 lip positioned on the end of the flange
- 48 lower flange
- 49 at least one hole defined in lower flange
- 50 means for moving the plurality of panels
- 55 framework
- 60 plurality of guide rods
- 61 guide rod
- 62 top of guide rod
- 64 bottom of guide rod
- bracket for securing guide rod
- 67 fastening means
- 68 stop
- 70 drive mechanism
- 71 first pair of pulleys
- 72 upper pulley of first pair of pulleys
- 73 lower pulley of first pair of pulleys
- 75 second pair of pulleys
- 76 upper pulley of second pair of pulleys

- 77 lower pulley of second pair of pulleys
- 81 first flexible member
- 83 second flexible member
- 85 lifting bracket
- 87 synchronization rod
- 90 motive force means
- 92 electric motor
- 94 cord
- 100 door panel forming machine
- 105 housing
- 108 rack
- 110 plurality of upper rollers
- 112 upper roller
- 113 gap
- 130 plurality of lower rollers
- 132 lower roller
- 133 gap
- 140 bias means
- 150 motor

160 power transfer means

BRIEF DESCRIPTION OF THE DRAWING FIGURES

[0021] In order that the invention may be more fully understood, it will now be described, by way of example, with reference to the accompanying drawing in which:

[0022] FIGURE 1 is a frontal perspective view of a telescopic garage door assembly in a closed position adapted for positioning in a garage and constructed in accordance with the present disclosure;

[0023] FIGURE 2 is a frontal perspective view of the telescopic garage door assembly of FIGURE 1;

[0024] FIGURE 3 is a frontal perspective view of means for movement and a portion of a panel of the telescopic garage door assembly of FIGURE 1;

[0025] FIGURE 4 is an exploded side perspective view of a portion of the means for movement of the telescopic garage door assembly of FIGURE 1;

[0026] FIGURE 5 is a cross-sectional side view of the garage door assembly of FIGURE 2 along line A - A;

[0027] FIGURE 6 is a frontal perspective view of a portion of the telescopic garage door assembly of FIGURE 1;

[0028] FIGURE 7 is a cross-sectional side view of FIGURE 5 showing the directional movement of the door assembly from the closed position to the open

position;

[0029] FIGURE 8 is a perspective frontal view of the telescopic garage door assembly of FIGURE 6 in an open position;

[0030] FIGURE 9 is a frontal view of the telescopic garage door assembly of FIGURE 1 positioned in a garage; and

[0031] FIGURE 10 is a perspective view of a door panel forming machine for the telescopic garage door of FIGURE 1 constructed in accordance with the present disclosure.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

[0032] Referring now in specific detail to the drawings in which like referenced numerals identify similar or identical elements throughout the several views, and initially to FIGURES 1 and 10, a novel telescopic garage door and panel forming apparatus 10 is shown with garage door assembly 20 installed in a garage. Garage door assembly 20 includes a plurality of panels 30 defining a garage door and means for movement 50 of the plurality of panels 30.

[0033] Garage door assembly 20 provides for the opening and closing of plurality of panels 30 by moving a plurality of interacting door panels between an open and a closed position. The present disclosure positions the plurality of panels generally vertical and adjacent the header of the garage door. This configuration obviates the need for horizontal track members fastened to the ceiling of the garage providing additional space within the garage thereby for storage of items.

[0034] Referring now to FIGURES 2 - 5, each panel 31 of plurality of panels 30 has a face 32, a back 33, a top 34, a bottom 35, a first side 36, and a second side 37. Panel face 32, in conjunction with opposing sides 36 and 37, defines an axis-X. Panel face 32, in conjunction with top 34 and bottom 35, defines an axis-Y perpendicular to axis-X. An axis-Z is defined between face 32 and back 33 of panels 30 that intersects and is perpendicular to axes X and Y.

[0035] Plurality of panels 30 are arranged in series in the direction of arrow-A with faces 32 in parallel. A first panel 31A at least partially defines a top of garage door assembly 20 and is followed by a number of panels 31. The number of panels employed in the plurality of panels is dependent on the height and width of the door. In this one preferred embodiment first panel 31A is followed by panels 31B, 31C, and 31D. Panel 31D defines at least a portion of the bottom of garage door assembly 20.

[0036] Plurality of panels 30 are preferably made of a sheet metal or metal alloy material, but can also be fabricated of one or more suitable wood, plastic, or composite materials. In the preferred sheet metal configuration, each panel 31 includes a plurality of semi-circular corrugations 38 parallel with axis-X configured for adding structural strength to panel 31.

[0037] Each panel 31 includes a pair of generally U-shaped brackets 40 with each bracket 41 having an upper flange 42 and a lower flange 48. Brackets 41 are positioned on back 33 in apposition with sides 36 and side 37. Flanges 42 and 48 extend generally parallel with axis-Z.

[0038] Upper flange 42 is an elongate flat member having a first length and is in apposition with top 34. Upper flange 42 defines two holes including a first hole 44 and a second hole 45. First hole 44 is closer to bracket 41 than second hole

45. Upper flange 42 has an end 46 having a lip 47. Lip 47 extends in a downward direction from end 46.

[0039] Lower flange 48 is an elongate flat member positioned in the general vicinity of the lower end of bracket 41 such that at least a portion of bracket 41 extends below flange 48. Flange 48 has a second length less than the first length of upper flange 42. Lower flange 48 defines a hole 49. First hole 44 on upper flange is aligned with hole 49 on lower flange 48. Holes 44 and 49 define a line generally parallel with axis-Y.

[0040] Means for movement 50 includes a framework 55, a plurality of guide rods 60, and a drive mechanism 70. Means for movement 50 provides the apparatus for moving the plurality of panels 30 between the closed position and the open position.

[0041] Each guide rod 61 of the plurality of guide rods 60 is fixed in position generally parallel with axis-Y. Guide rods 61 have a top 62 and a bottom 64 and are connected to framework 55 by brackets 66 positioned in the vicinity of top 62. Guide rods 61 bottoms 64 are connected by fastening means 67, such as bolts and nuts or screws and anchors, which also secure stops 68. Brackets 66 and fastening means 67 also provide a stand-off by positioning the plurality of guide rods 60 in fixed spaced relation to framework 55.

[0042] The plurality of guide rods 60 extend in the direction of axis-Z and each guide rod 61 is positioned in spaced relation such that a first rod 61A is positioned through holes 44 and 49 of upper flange 42 and lower flange 48 of panel 31A, respectively. A guide rod 61B is positioned adjacent or next to guide rod 61A in the direction of arrow-A and is aligned with and positioned in hole 47 of upper flange 42. Thus, upper flange 42 extends across two guide rods 61A and 61B. This arrangement continues through panels 31B - 31C such that panel 31B has corresponding guide rods 61B and 61C and panel 31C has corresponding guide rods 61D. The bottom or last panel 31D has only one guide rod 61D.

[0043] In this one preferred application the first guide rod 61A define the shortest length from top 62A to bottom 64A with guide rods 61B and 61C having gradually increasingly lengths to bottoms 64B and 64C until fourth guide rod 61D with the longest length of distance from top 62D to bottom 64D.

[0044] Plurality of guide rods 60 are fixed in position such that tops 62 define a line parallel with axis-Z in this one preferred embodiment. The sequentially increasing lengths of plurality of guide rods 60 includes stops 68 configured to terminate the downward travel of panels 31. It is also envisioned, for example, that plurality of guide rods 60 can have a uniform length and adjustably positionable stops 68 along the length of guide rods 61.

[0045] The plurality of guide rods 60 in combination with first flanges 42 can include a locking mechanism associated with second hole 45 of flanges 42A, 42B, and 42C, wherein when flanges 42A, 42B, and 42C are uplifted a fixed increment, as for example, when being raised or lowered by another flange 42, flange 42 disengages from teeth positioned in the plurality of guide rods 60. Last flange 42D is locked in position by being connected with lifting means 85.

[0046] Framework 55 is preferably a pair of flat structural members positioned perpendicular to axes X and Y and in the vicinity of the plurality of panels 30 sides 36 and 37 for the structural support of the plurality of guide rods 60. Framework 55 can be a housing including suitably supported wood, plastic, metal, or composite panels suitable for connecting with brackets 66 and fastening means 67. Alternately, framework 55 can be a metal framework configured for structurally supporting tops 62 of the plurality of guide rods 60.

[0047] Drive mechanism 70 includes a first pair of pulleys 71 connected by a first flexible member 81, a second pair of pulleys 75 connected by a second flexible member 83, a synchronizing rod 85, and motive force means 90.

[0048] First pair of pulleys 71 includes an upper pulley 72 connected with a lower pulley 73 by a first flexible member 81. First flexible member 81 is preferably a chain, but can be configured as a toothed belt, for example. Second

pair of pulleys 75 includes an upper pulley 76 connected with a lower pulley 77 by a flexible member 83. A synchronizing rod 87 connects upper pulleys 72 and 76 and is configured to keep a uniform rate of turns and distance of displacement by both pairs of pulleys.

[0049] Flexible members 81 and 83 include a lifting bracket 85 configured for being received by lip 47 of upper flange 42 of the last panel. Lifting bracket 85 is an elongate flat flange extending approximately parallel with axis-Z. In a first preferred embodiment, lifting bracket 85 defines a hole, slot, or indentation configured for receiving lip 47. In a second preferred embodiment lifting bracket 85 and upper flange 42 are connected by a link or other fastening means such as a nut and bolt. Lifting brackets 85 are positioned to act simultaneously on lips 47 of brackets 40 of the lowermost panel to move the plurality of panels between the open and closed positions.

[0050] One of upper pulleys 72 or 76 is connected with a motive force means 90, such as an electric motor 92, for the powered raising and lowering of the plurality of panels 30 using a switch or remote control device. Alternately, the motive force means 90 can be provided by a cord 94 for the manual raising and lower of plurality of panels 30.

[0051] Referring now to FIGURES 6 - 9, in operation telescoping garage

door assembly 20 is shown initially positioned in the first or closed position.

Framework 55 is positioned to provide structural support for plurality of guide rods
60. Plurality of panels 30 are positioned in descending sequence and in the
direction of arrow-A as panels 31A, 31B, 31C, and 31D. Lifting brackets 85 of
flexible members 81 and 83 are aligned for direct contact with lips 47D of upper
flanges 42D.

[0052] Upon the suitable use of motive force means 90 initiating the raising of lifting bracket 85 towards synchronizing rod 87, lifting bracket 85 is placed into direct contact with lips 47D of flanges 42D. Lifting bracket 85 is configured to lift and ascend panel 31D by flange 42D along guide rod 61D. As panel 31D ascends, flange 42D comes into direct contact with lip 47C of flange 42C. Lifting bracket 85 then becomes the lifting force for panels 31D and 31C.

[0053] In a similar manner, panels 31B and 31A are added to load being elevated by lifting bracket 85 until flange 42A hits bracket 66A to stop its upward travel or a suitable opening is defined by the elevated plurality of panels 30. The open position is thus defined by lifting bracket 85 telescoping the plurality of panels 30 together with faces 32A - B parallel, flanges 42A - D in direct contact, and defining an opening suitable for the positioning of a vehicle within the garage. Each panel 31 is translated between the open and closed positions. In the open

position the plurality of panels are stored adjoining the garage door frame header with panels 31A, 31B, 31C, and 31D being positioned in series.

[0054] Plurality of panels 30 are lowered to the closed position by the movement of lifting bracket 85 from the open position downward. Plurality of panels 30 descend together until stop 68 is hit by flange 48A arresting the downward movement of panel 31A. Panels 31B, 31C, and 31D continue downward until panels 31B, 31C, and 31D come into contact with their respective stops 68B, 68C, and 68D.

[0055] Referring now to FIGURE 10, door panel forming machine 100 includes a housing 105, upper roller system 110, lower roller system 130, a motor 150, and a power transfer means 160.

[0056] Housing 105 is configured to provide structural support roller systems 110 and 130, bias means 140, source of power 150, power transfer means 160, and rack 108. Sheet metal is fed in rolls or sheets into a first end in the direction of arrow-A between rollers 110 and 130 and exits in the direction of arrow-B of door panel forming machine 100. Bias means 140 is connected with roller systems 110 and 130. Rack 108 extends from the second end of door panel forming machine 100 and has suitable length for holding and at least temporarily storing up to a specified quantity of separated lengths of panels. Forming machine

100 can include a cutting device suitable for rapidly separating sheet metal portions.

[0057] Roller system 110 includes a plurality of rollers 112 and roller system 130 includes a plurality of rollers 132. Rollers 112 and 132 are positioned in rows on axels and separated by gaps 113 and 133, respectively. Bias means 140 biases roller systems 110 and 130 together. Rollers 112 and 132 are preferably positioned and configured in combination with gaps 113 and 133 for forming four semi-circular corrugations as the sheet metal is run through the door panel forming machine 100. [0058] Motor 150 is connected with an external source of power and drives power transfer means 160 which spins at least one of rollers 112 and 132 so as to draw the sheet metal into and through door panel forming machine 100.

[0059] Although the illustrative embodiments of the present disclosure have been described herein with reference to the accompanying drawings, it is to be understood that the disclosure is not limited to those precise embodiments, and that various other changes and modifications may be affected therein by one skilled in the art without departing from the scope or spirit of the disclosure. All such changes and modifications are intended to be included within the scope of the disclosure.